



FlexyPAT stands for a modular and flexible process automation technology (PAT). In addition to customised all-in-one solutions, the modular concept facilitates the integration of existing customer-owned hardware. Not only does this reduce the cost but it also speeds up the automation process and increases user acceptance.

Your advantages

- Maximum possible availability for use thanks to intelligent interfacing
- Perfect for "on-demand" use thanks to plug & play philosophy
- Existing devices can be integrated
- Forward-looking thanks to easy, economically priced expansion options
- > Up to 6 reactors can be controlled via a single PC



Typical areas of application

- Process development
- Process engineering
- Process Analytical Technology (PAT)
- Scale-up/Scale-down
- ➤ Kilo-lab/small-scale production
- > Morphology
- Thermal-physical process technology



The Tool

The Technology

Turn-key

A standardised, automated lab reactor is also available as a product-based turn-key system (process automation tool) that is also ideally suited for use as an "on-demand" solution in rotating laboratories – for rotating users.

System Components

The FlexyPAT as a turn-key product contains the following components:

- Reactor frame with integrated electronics and docking mechanism for the mobile sub-frame
- > FlexySys application software with basic functionality
- Computer with Windows 7 and MS Office ^[1]
- Mobile sub-frame for use in a floor-standing cubicle or for transport^[1]
- > 1 litre double-jacketed reactor, glass, complete ^[2]
- Heating/cooling thermostat for -20°C to 200°C, complete ^[2]
- Stirrer motor up to 2000 rpm ^[2]
- One function set for gravimetric metered addition, with pump and balance ^[2]

Applications

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[1] optional

[2] other ranges/volumes/materials on request

Customized

FlexyPAT is a modular process automation technology that enables automated customer-specific lab reactor systems to be implemented in a very cost-effective manner, including with the integration of existing devices.

Functions/Options

- > Temperature regulation, jacket or reactor
- Stirrer revolution speed measurement and regulation
- Stirrer torque measurement
- > Gravimetric or volumetric controlled addition
- > pH measurement and control
- Meticulous logging
- Automatic distillation with reflux divider and boiling point detection ^[1]
- Pressure/vacuum measurement and control ^[1]
- > Hydrogenation function [1]
- ➢ Isothermal heat flow calorimetry ^[1]
- > Automatic solubility curve calculation ^[1]
- > Option to integrate online sensors (turbidity measurement, midIR FTIR, particle size measuring device, etc.) ^[1]

Modules

- > UVM universal module
- Sx universal plug-in slot space for measuring input of temperature, voltage and current or measuring output of voltage, current, digital On/Off
- COM communication module
- 4x RS232 connections to communicate with peripheral devices
- NET network module
- ➤ 5x network connections for 10/100M Ethernet
- PSM power supply module



Layouts



FlexyPAT Caddy as bench-top model



FlexyPAT Trolley



Operation using a tablet (Wi-Fi)



FlexyPAT modules



FlexyPAT - the advantages

Smart Interfacing

FlexyPAT uses " $F_{connect}$ " connection technology. Its intelligent sensor identification function makes it easy to connect the required sensors and enables the universal use of the available inputs/outputs – a philosophy of high cost-efficiency combined with a high level of user-friendliness.

User-Friendly

The basic functions can be expanded in a great variety of ways

- A customer-specific, cost-efficient solution thanks to its modular concept
- A secure, forward-looking investment thanks to expandability at any time
- User-friendly thanks to built-in intelligent interfacing using "F_{connect}"

FlexyPAT Tool - technical specifications

Supply voltage	100 - 240V + 10%, $50 - 60Hz$
Power consumption (max.)	2.400W (10A)
Power capacity (provided for stirrer, metered addition, scales, etc.)
Temperature range	
Humidity	
Protection class	IP44
Surface finish	stainless electro-polished/powder-coated
Dimensions of FlexyPAT Tool (excl. mobile trolley)	
Alter	natives ^[2] : customised design, also for narrow space conditions
Weight	
Measuring input, temperature	x4, resolution 0.01 K, range –150°C – 400°C
Measuring input, voltage	
Measuring input, current	x8 ^[3] , resolution 50 mA, range 0 (4) – 20 mA
Control output, voltage	x8 ^[3] , resolution 25 mV, range 0 –10 V
Control output, current	x8 ^[3] , resolution 50 mA, range 0 (4) – 20 mA
Control output, digital On/Off	
FlexyBUS expansion connections	x2
Network connections for 10/100M Ethernet	x2, RJ45, for CAT 5e cable
RS-232 connections (to communicate with stirrer, thermostat, sca	es, etc.)x4

[1] Arch height and suspension mast can be dismantled if necessary, lower heights also available

- [2] FlexyPAT in modular construction (see picture "FlexyPAT modules"; page 3) allows customized reactors and frame options, even for very tight spaces
- [3] Two measuring inputs for current and voltage and three control outputs for current, voltage and "digital On/Off" are available for each socket. The number of inputs and outputs actually accessible when using preassembled cables (recommended) is smaller.

Technical details are subject to change without notice

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